

52

DART AEROSPACE LTD		Work Order:	21840
Description: Saddle Kit		Part Number:	K10003
		Qty:	5
		Page 1 of 1	

RF  
13.05.27

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller		04.11.04	5																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 WK 50		04.11.24	4/5																																																																																
3	ST	Pick: <table> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>24</td> <td>D2570</td> <td>Bushing</td> <td>B21390</td> </tr> <tr> <td>1 ✓</td> <td>D2571</td> <td>Saddle</td> <td>B21017 / B15883 / B21519</td> </tr> <tr> <td>1 ✓</td> <td>D2572</td> <td>Saddle</td> <td>B21519</td> </tr> <tr> <td>1 ✓</td> <td>D2573</td> <td>Saddle</td> <td>B21018 / B21520</td> </tr> <tr> <td>1 ✓</td> <td>D2574</td> <td>Saddle</td> <td>B164 / B21520</td> </tr> <tr> <td>1 ✓</td> <td>D2736-1</td> <td>Bracket</td> <td>B20967</td> </tr> <tr> <td>1 ✓</td> <td>D2736-3</td> <td>Bracket</td> <td>B20977</td> </tr> <tr> <td>4 ✓</td> <td>D2747</td> <td>Socket Head Set Screw</td> <td>B20317</td> </tr> <tr> <td>2 ✓</td> <td>D2876</td> <td>Spacer</td> <td>B20574 / B19828</td> </tr> <tr> <td>2 ✓</td> <td>D2877</td> <td>Spacer</td> <td>B19935</td> </tr> <tr> <td>1 ✓</td> <td>D2968-041</td> <td>Tow Ring</td> <td>B20929 / B21020</td> </tr> <tr> <td>16 ✓</td> <td>AN4-6A</td> <td>Bolt</td> <td>M15204</td> </tr> <tr> <td>4 ✓</td> <td>AN4-46A</td> <td>Bolt</td> <td>M14704</td> </tr> <tr> <td>8 ✓</td> <td>AN4-51A</td> <td>Bolt</td> <td>M15477</td> </tr> <tr> <td>8 ✓</td> <td>AN6-12A</td> <td>Bolt</td> <td>M14206</td> </tr> <tr> <td>732</td> <td>AN960JD416</td> <td>Washer</td> <td>M15321</td> </tr> <tr> <td>8 ✓</td> <td>AN960JD616</td> <td>Washer</td> <td>M15191</td> </tr> <tr> <td>1 ✓</td> <td>AN970-4</td> <td>Washer</td> <td>M15199</td> </tr> <tr> <td>29 ✓</td> <td>MS21042L4</td> <td>Nut (or MS21042-4)</td> <td>M15020</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B21390	1 ✓	D2571	Saddle	B21017 / B15883 / B21519	1 ✓	D2572	Saddle	B21519	1 ✓	D2573	Saddle	B21018 / B21520	1 ✓	D2574	Saddle	B164 / B21520	1 ✓	D2736-1	Bracket	B20967	1 ✓	D2736-3	Bracket	B20977	4 ✓	D2747	Socket Head Set Screw	B20317	2 ✓	D2876	Spacer	B20574 / B19828	2 ✓	D2877	Spacer	B19935	1 ✓	D2968-041	Tow Ring	B20929 / B21020	16 ✓	AN4-6A	Bolt	M15204	4 ✓	AN4-46A	Bolt	M14704	8 ✓	AN4-51A	Bolt	M15477	8 ✓	AN6-12A	Bolt	M14206	732	AN960JD416	Washer	M15321	8 ✓	AN960JD616	Washer	M15191	1 ✓	AN970-4	Washer	M15199	29 ✓	MS21042L4	Nut (or MS21042-4)	M15020		04.12.15	5
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4	QC4	Inspect 100% kit for completeness on the W/O		04.12.15	5																																																																																
5	PK	Pack per PPP K10003	Rev: G	04.12.15	5																																																																																
6	AC	Cost / part: \$ 65.11	5/2	04.12.16	5																																																																																
7	DC	Close W/O \$ 20.40 Inspection Level 21		04.12.17	5																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A ( ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	JS

RELEASED  
03.01.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

## Job Costing Report

Dart Aerospace Ltd.  
HawkesburyNov 02, 2004  
02:36 pm

Work Order No : 0021840  
 Project Name : K10003  
 Project For : WK452  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : \*K10003  
 Description : D205-634-011 Saddle Kit  
 Manufactured : Yes  
 Amount Req'd : *4u*  
 Amount Done : 0  
 Start Date : 11-02-04  
 Est Finish Date : 12-15-04  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd :  
 Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00  
 Order Entry No :  
 OE Value : 0.00  
 Est Margin : 0.000%  
 Actual Margin : 0.000%  
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00